

Shimano T47 I.B.

SAFETY INFORMATION - READ BEFORE RIDE

Since specific tools and experience are necessary for proper installation, it is recommended that the product be installed by a qualified bicycle technician.

Read the service instructions of your crank carefully prior to installing the parts. Loose, worn or damaged parts may cause riding problems and serious injury may occur as a result. If installation and adjustments are not carried out correctly, the chain may come off and this may cause you to fall off the bicycle which could result in serious injury.

Read these instructions carefully, and keep them for later use.

- Before installing new BB, ensure that the frame shell is clean and empty of all parts.
- Before riding the bicycle, check that there is no play or looseness in the bottom bracket connection. Also, be sure to retighten the crankarms and pedals at periodic intervals.
- If you feel any looseness or 'play' in the bearings, the bottom bracket should be inspected/replaced.
- Be sure to read the instructions for your front chainrings/crank in conjunction with these service instructions.
- Do not wash the bottom bracket with high-pressure jets of water.
- For maximum performance it is required to remove and periodically inspect/clean your Praxis Works bottom bracket.
- Parts are not guaranteed against natural wear or deterioration resulting from normal use.
- For any questions regarding methods of installation, adjustment, maintenance or operation, please contact a professional bicycle dealer or call Praxis Works.
- Praxis Works assumes no responsibility for damages or injury related to improperly installed components.

READ THE STEP BY STEP INSTALLATION INSTRUCTIONS PROVIDED ON THE OTHER SIDE.

WARRANTY

- Praxis Works Bottom Bracket products are warrantied to be free from defects in materials or workmanship
 for two years after original purchase. The warranty is non-transferable and valid to the original purchaser
 of the product only.
- Any attempt to modify the product in any way such as drilling, grinding or painting will void the warranty.
- This warranty is not valid for "abused" or neglected products, or products that are damaged by improper installation.
- If a defect is found, our entire liability and your sole remedy shall be, at our option, free repair or replacement
 of the Praxis product.
- Except as expressly required by law, Praxis Works shall not be held liable for any indirect, special, or consequential damages.

THIS WRITTEN EXPRESS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, IMPLIED OR EXPRESSED. This warranty gives you specific legal rights, and you may also have other rights which vary state to state. For more information on warranty policy and instructions for completing a warranty claim, check out the Full Warranty Policy found at our website. www.praxis-works.com

Note: specifications are subject to change without notice. ©FEB 2024 by Praxis Works

Rev D

Shimano T47 I.B. Compatibility and Spec				
CRANKSET	Compatible with Shimano Hollowtech II road cranksets			
FRAME SHELL	T47 85.5mm Road Frames			
FRONT DERAILLEUR	Braze-on, Clamp-on, or Direct Mount			

Include Parts Below				
Number	Part	Qty		
1	Shimano Dust Cover	1		
2	LEFT/NON-DRIVE Cup with 24mm ID Bearing	1		
3	BB Sleeve	1		
4	RIGHT/DRIVE Cup with 24mm ID Bearing	1		
5	Shimano Dust Cover	1		



Dust Cover Setup Chart				
Crank Type	LEFT/NON DRIVE	RIGHT/DRIVE	RH Cup Spacer	
Shimano Road	Shimano Dust Cover	Shimano Dust Cover	None	

REQUIRED INSTALLATION TOOLS
Praxis #TP-2422 BB
3/8" Drive Torque Wrench
Anti-Seize Compound
Waterproof Grease

TOOLS REQUIRED

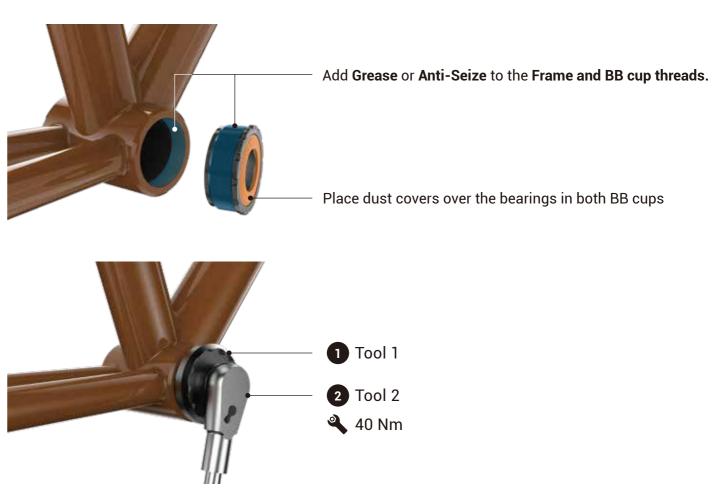
Tools Needed

- 1 Praxis #TP-2422 BB
- 2 Tool3/8" Drive Torque
- 3 Wrench
- 4 Anti-Seize Compound



BOTTOM BRACKET INSTALLATION

- 1. Apply grease or anti-seize to the frame & BB cup threads.
- 2. Place dust covers over the bearings in both BB cup
- 3. Use the Praxis #TP-2422 BB tool for installation: note the directional arrows on the BB cups
- 4. Thread the Right-hand cup into the Right-hand (Drive) side of the frame
- 5. Thread the Left-hand cup into the Left-hand (Non-drive) side of the frame
- 6. Finish by tightening both cups to **40Nm of torque** with a Praxis #TP-2422 BB tool



REFERENCE - FRAME BB SPECS

85.5 MM WIDTH - ROAD

89.5 MM WIDTH - MTN

T47 I.B

(INTERNAL BEARING)

M47x1.0 THREADING

* CRANK INSTALLATION *

Now install your Shimano crankset using Shimano's crankset instructions